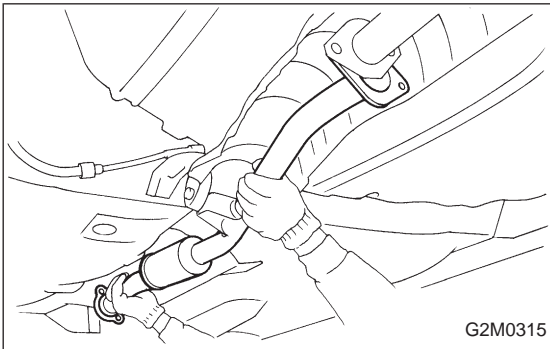


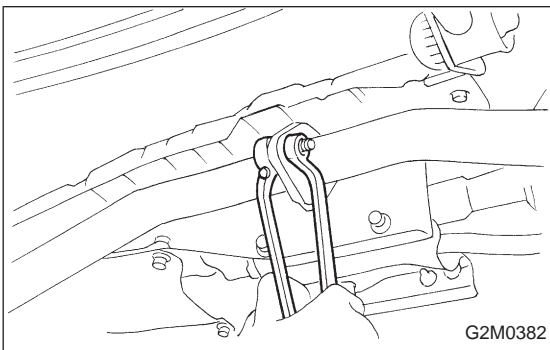
3) Remove rear exhaust pipe bracket from rubber cushion.
NOTE:
 To facilitate removal, apply a coat of SUBARU CRC to pipe bracket in advance.
SUBARU CRC (Part No. 004301003)



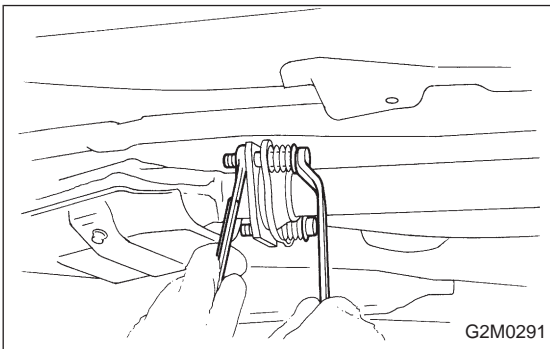
B: INSTALLATION

CAUTION:
 Replace gaskets with new ones.

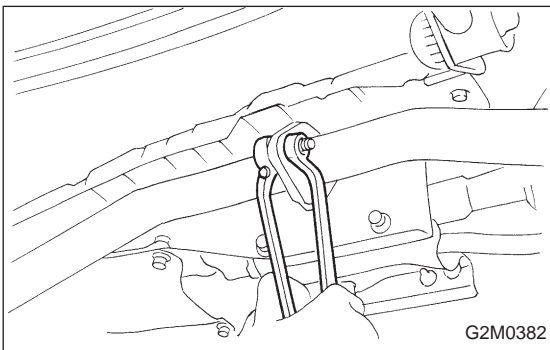
1) Install rear exhaust pipe bracket to rubber cushion.
NOTE:
 To facilitate installation, apply a coat of SUBARU CRC to mating area of rubber cushion in advance.
SUBARU CRC (Part No. 004301003)



2) Install rear exhaust pipe to muffler.
Tightening torque:
 $48 \pm 5 \text{ N}\cdot\text{m}$ ($4.9 \pm 0.5 \text{ kg}\cdot\text{m}$, $35.4 \pm 3.6 \text{ ft}\cdot\text{lb}$)



3) Install rear exhaust pipe to front catalytic converter.
Tightening torque:
 $18 \pm 5 \text{ N}\cdot\text{m}$ ($1.8 \pm 0.5 \text{ kg}\cdot\text{m}$, $13.0 \pm 3.6 \text{ ft}\cdot\text{lb}$)

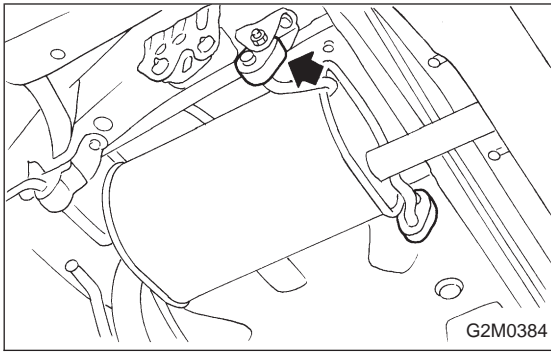


3. Muffler

A: REMOVAL AND INSTALLATION

1) Separate muffler from rear exhaust pipe.

4. Front Catalytic Converter



2) Remove left and right rubber cushions.

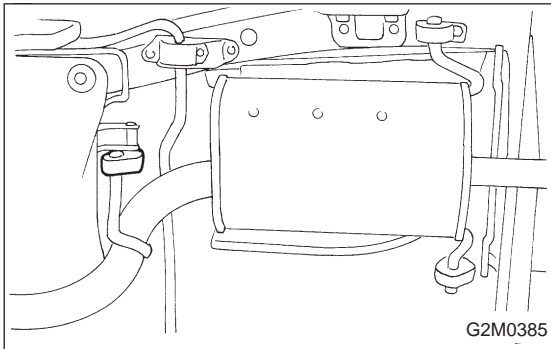
CAUTION:

Be careful not to pull down front exhaust pipe and front catalytic converter.

NOTE:

To facilitate removal, apply a coat of SUBARU CRC to mating area of rubber cushions in advance.

SUBARU CRC (Part No. 004301003)

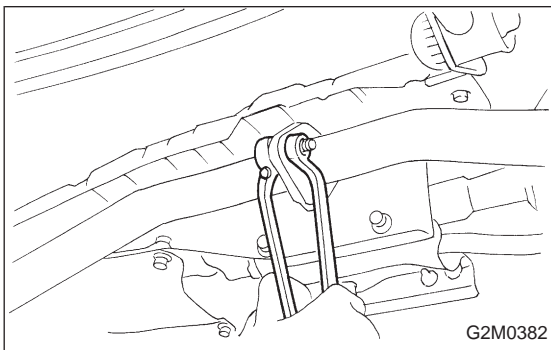


3) Remove front rubber cushion, and detach muffler assembly.

NOTE:

To facilitate removal, apply a coat of SUBARU CRC to mating area of rubber cushion in advance.

SUBARU CRC (Part No. 004301003)



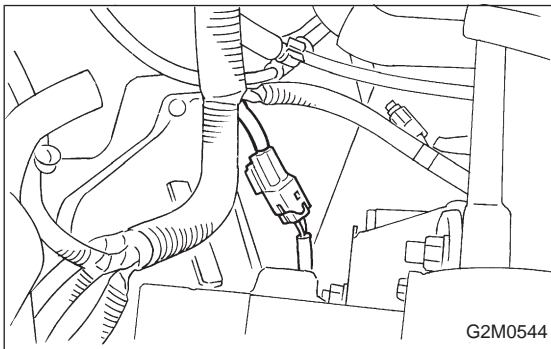
4) Installation is in the reverse order of removal.

CAUTION:

Replace gasket with a new one.

Tightening torque:

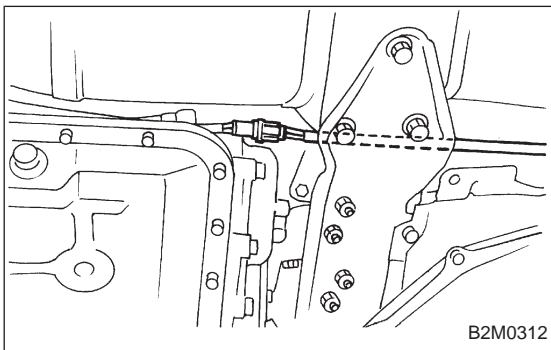
$48 \pm 5 \text{ N}\cdot\text{m}$ ($4.9 \pm 0.5 \text{ kg}\cdot\text{m}$, $35.4 \pm 3.6 \text{ ft}\cdot\text{lb}$)



4. Front Catalytic Converter

A: REMOVAL

1) Disconnect front oxygen sensor connector.



2) Lift-up the vehicle.

3) Disconnect rear oxygen sensor connector. (2200 cc)